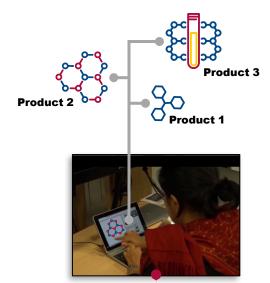
Quality Management

In this simulation, participants undertake a **digital activity** where the level of revenue and **profit** is a function of the **quality of output** from the production process. Users can select to produce one of three different products each with varying levels of process **complexity**. More complex products require more resource with lower tolerance for deviation from customer specification but generate higher margins for the completed defect-free product. Users have to **balance** process complexity and the **cost** of defect-free production against the **price** that the customer is prepared to pay for each product. In order to be successful users must develop appropriate process plans and controls using **quality management tools** and techniques. Self-contained in an online web app, the simulation is full of media rich features such as videos and interactive interfaces. The simulation can be run as a standalone activity or as part of a facilitated session, delivered either in-person or virtually.

Briefing films and on-screen instructions familiarise users with the requirements of the Quality Management digital activity • Users are introduced to three products and production processes each with varying levels of complexity • Cost and revenue information is provided for each product and process • Users are required to select one of the three products based on their assessment of likely profitability • Users balance process cost and the cost of defects against the revenue generated from the customer • The customer will not pay for any product with a defect so users need to design and plan their process to avoid any defects occurring



Quality control - before the products are shipped to the customer, participants inspect their work from phase 2, rejecting any products with defects • Any products identified that do not meet the quality standards should not shipped to the customer - revenue cannot be earned from these products • If any products are shipped to the customer with quality issues, not only is the revenue lost for that product but the customer is lost for all future orders Quality - a complete suite of products manufactured to the right quality standards will earn bonuses • Time - products delivered ahead of schedule also earn bonuses • The activity emphasises quality over time in commercial success

Phase 1 Phase 2 Phase 3 Phase 4



Participants digitally manufacture their products (Product Line 1, 2 or 3) which they are contracted to deliver to a customer • Each product produced that meets the required quality standards earns revenue and potentially a bonus • If a complete suite of products are manufactured to the required standard within the set time frame, participants can also earn efficiency bonuses from the customer

 The cost of poor quality is measured before and after the changes